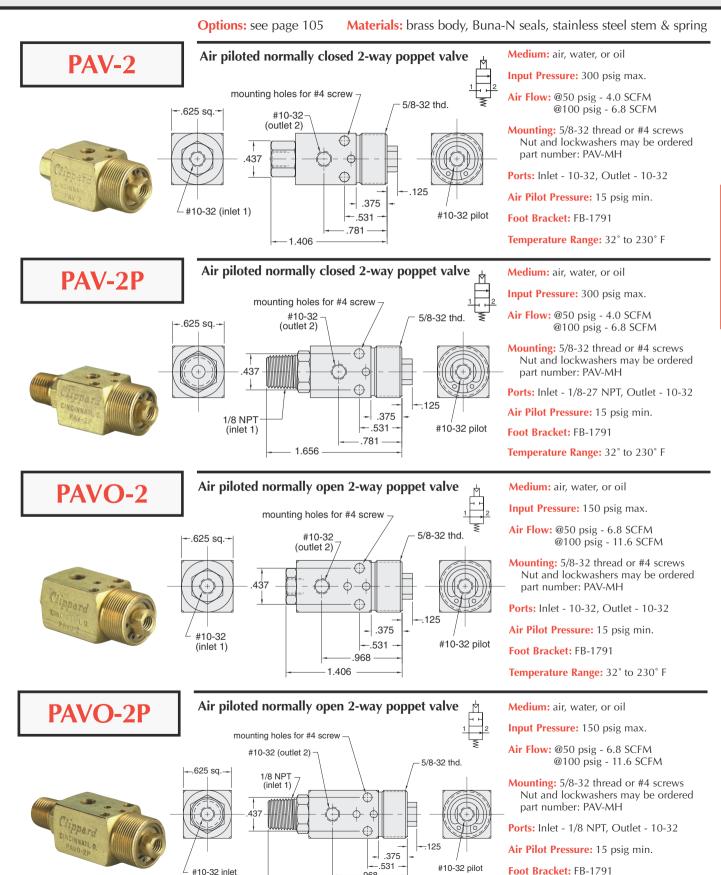
2-WAY AIR PILOTED VALVES





968

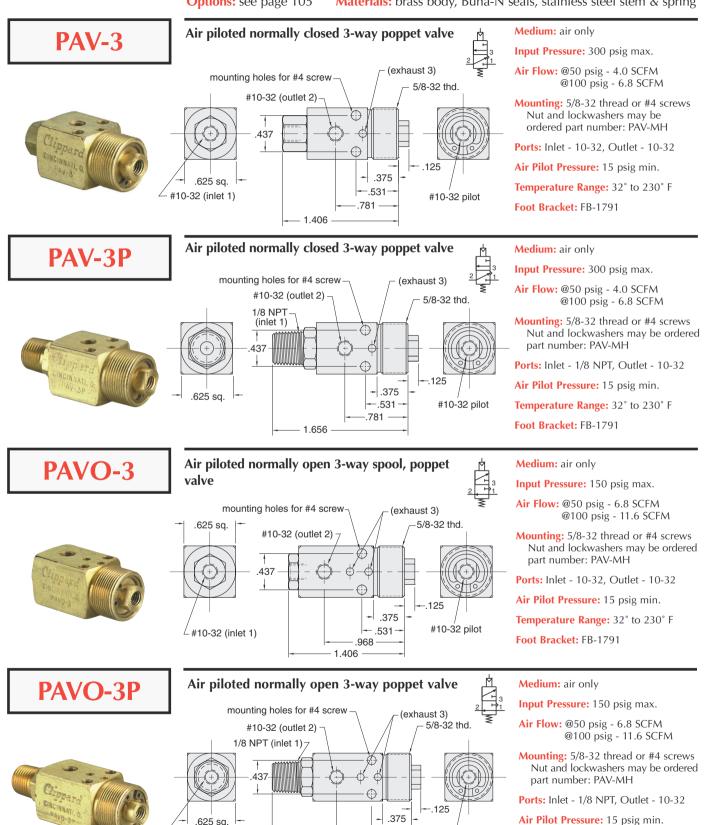
1.812

Temperature Range: 32° to 230° F

3-WAY AIR PILOTED VALVES



Materials: brass body, Buna-N seals, stainless steel stem & spring **Options:** see page 105



-- .531

.968

1.812

#10-32 pilot

Temperature Range: 32° to 230° F

Foot Bracket: FB-1791

.625 sq.

#10-32 (inlet 1)



SPECIAL PILOTED 3-WAY VALVES

2010

3-way valve normally closed interface amplifies very low pressure air-jet sensing signals to working power levels

Medium: air

Material: anodized aluminum body, Buna-N diaphragms

Input Pressure: 30-100 psig max. Air Flow: 22 SCFM @ 100 psig Pilot Pressure: 4" H₂O @ 100 psig

Maximum Allowable Pilot Pressure: 5 psig

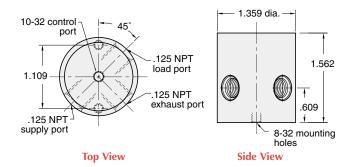
Response Time: 10 ms. dead headed

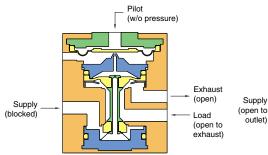
Operating Speed: 50 Hz Bleed: 0.1 SCFM @ 100 psig

Ports: Load - 1/8 NPT female Supply - 1/8 NPT female Exhaust - 1/8 NPT female Control - 10-32 female

Temperature Range: 32° to 230° F

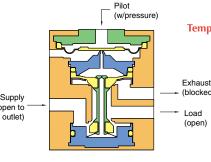






Valve Closed

Valve Closed



Valve Open

3/8-24 thd.

1.359 dia.

2011-1

3-way bleed pressure piloted limit valve; blocking of the sensing port causes rapid valve opening

Medium: air

Material: anodized aluminum body, Buna-N diaphragms

Input Pressure: 30-100 psig max. Air Flow: 22 SCFM@100 psig

(response time will increase)

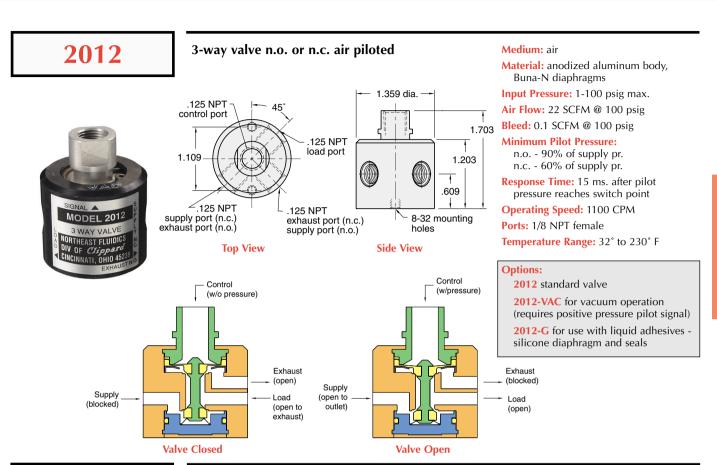
Temperature Range: 32° to 230° F

rubber nozzle 45° Bleed: 0.1 SCFM @ 100 psig bleed port 2.00 Response Time: 15 ms. .125 NPT 1.203 load port 1.109 Ports: 1/8 NPT .125 NPT .609 exhaust port .125 NPT -8-32 mounting supply port Note: Supplied with threaded bulkhead mount and integral rubber nozzle **Top View Side View** for direct actuation by mechanical Bleed (open) closure. By removing rubber nozzle and inserting a 10-32 fitting and length of hose, 2011-1 can be Bleed (closed) converted to a remote sensing valve. Exhaust Exhaust (open) (blocked) Supply Load Load (blocked) (open to (open) exhaust)

Valve Open

SPECIAL PILOTED 3-WAY VALVES





2013 - \square

MODEL 2013

EAST FLUIDIC

3-way normally closed electronic valve with low-power DC solenoid solid state output signals can be directly converted to high pressure pneumatic power without amplification

1.359 dia.-#10-32 thd. 45 12" leads control port 1/8 NPT 1.640 load port 1.109 1/8 NPT 609 exhaust port 8-32 mounting 1/8 NPT supply port **Top View Side View**

Solenoid
(w/o power)

Exhaust
(open)

Load
(open to outlet)
exhaust)

Medium: air

Material: anodized aluminum body, Buna-N diaphragms

Stem Travel: 1/8"

Input Pressure: 30-100 psig max. Air Flow: 22 SCFM @ 100 psig Bleed: 0.1 SCFM @ 100 psig Filtration: 10 micron

Frequency Response: 50 Hz @ 100 psig

70 Hz @ 30 psig

Ports: 1/8 NPT female **Switching Speed:** 10 ms.

Leads: 28 gauge stranded P.V.C. insulated **Temperature Range:** 32° to 230° F

Standard Voltages: 2013-6 6 volts DC, 2013-12 12 volts DC, 2013-24 24 volts DC

Continuous Overload: 350%@ 25° C ambient; 250%@ 50° C ambient

Power Consumption: less than 0.50 watts at rated voltage (80 ma.@ 6V

Exhaust (blocked) 40 ma.@ 12V. 20 ma. @ 24V)

Load (open)

Valve Open

Valve Closed



SPECIAL PILOTED 3-WAY VALVES

2020

3-way normally closed pressure piloted valve. Designed to be piloted by a Clippard EV or ET manifold mount electronic valve. Output from the

EV/ET actuates the valve to produce outputs up to 22 SCFM at 100 psig. Combines low wattage, long life and cool running of the EV/ET valves with quick response and high flow of Clippard booster type valves.

Medium: air

Input Pressure: 30-100 psig max.

Air Flow: 22 SCFM @ 100 psig

Pilot Pressure: 60% of supply pressure, min.

Response Time: approx. 20 ms.

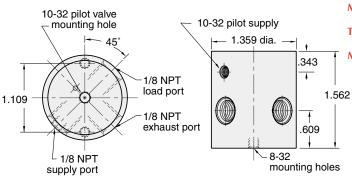
Ports: Inlet, outlet, exhaust 1/8 NPT Pilot supply is 10-32 female

Mounting: Mounting holes provided

Temperature Range: 32° to 230° F

Materials: Anodized aluminum, stainless steel





2021

Top View

Side View



2020 shown with ET Pilot Valve and external pilot supply

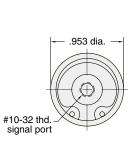


The 2020 and 2021 are identical in all respects except one. The 2020 has an external 10-32 port for the pressure supply to the EV/ET electronic pilot valve. The 2021 has an internal pressure supply to the EV/ET.

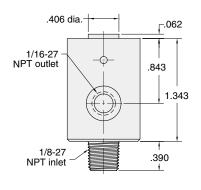
2050

3-way miniature valve interface

MANIFOLD



Top View



Side View

Medium: air

Input Pressure: 30-100 psig max.

Air Flow: 15 SCFM@100 psig

Pilot Pressure: 15" H₂O

Maximum Allowable Pilot Pressure:

5 psig

Response Time: 10 ms.

Ports: Inlet - 1/8 NPT male Outlet - 1/16" NPT female

Pilot - 10-32 female

Temperature Range: 32° to 230° F

Wow! Scratch -n- Sniff photo!

Accessories and Switches



3200-A

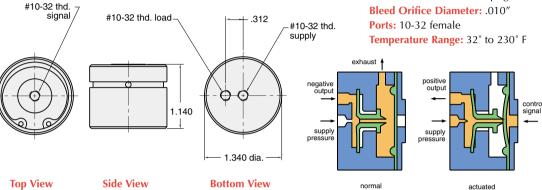
Pressure piloted snap action amplifying valve provides a sharp, clean output signal, even with slow-changing pressure input signals; output is stabilized without chatter or oscillation

Medium: air

Input Pressure: 3-100 psig max. **Minimum Pilot Pressure: 1.5"** H₂O psig

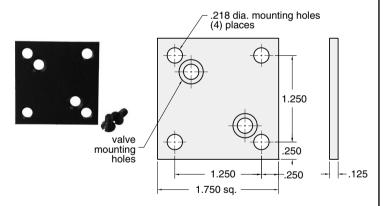
Maximum Pilot Pressure: 1psig (28" H₂O")

Air Flow: .18 SCFM@100 psig **Bleed Orifice Diameter: .010"**



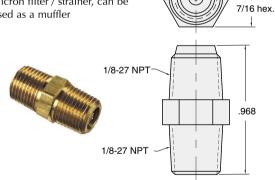
2010-050

Flat bracket to mount 2010, 2011-1, 2012 and 2013 valves.



9002-01

1/8 NPT hex nipple with 40 micron filter / strainer, can be used as a muffler



Construction: Black oxide finish, two mounting screws furnished.

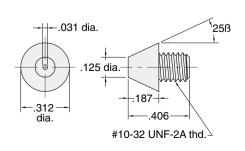
2011-012

10-32 rubber nozzles for replacement 2011-1 limit valves. 10-32 thread, five to a package.

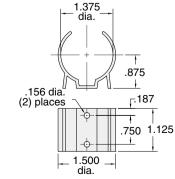
3200-006

Mounting bracket for 3200-A snap action relays.









E4 Series Valves



E4-1PS-00-000

Single pneumatic spring

mounting holes (3) for 3-56 socket .500 .250 head cap screw 234 .468 .152 .610 exhaust "B" (port #5) exhaust (port #3) _ 1.680 .688 .305 |-.344 pilot "A (port #12) manifold output "A" .812 (port #2) .406 \oplus .125 .218 mounting holes (2) .406 125 dia. thru .718 .152 .937 1.125 manifold <u>manifold</u> Note: all ports are #10-32 thd. manifold output "B" .163 (port #4) output "B" (port #4) output "A" (port #2) 1.152 .147

Type: 4-way 2-position spool valve

Medium: air (lubricated or non-lubricated); moderate vacuum

Flow Rate: *(CV 0.14 9.3 scfm @ 100 psig/ 5 scfm @ 50 psig

Operating Pressure: 0 to 105 psig

Vacuum: 25 InHg

Mounting: There are three mounting holes

for 3-56 screws

Ports: Valve body tapped for 10-32 ports

(M5 metric optional)

E4-1PP-00-000

Double pneumatic pilot

supply (port #1)

mounting holes (3) for 3-56 socket -.500 head cap screws .234 .610 .1<u>52</u> T.468 exhaust "B" (port #5) exhaust (port #3) .281 _1 750 pilot "B" (port #14) .688 pilot "A" (port #12) -1.305 344 0 0 .812 .406 0 .218 - .406 ⁺.718 .937 .152mounting holes (2) .125 dia. thru 1.125 manifold manifold Note: all ports are #10-32 thd. manifold output "B" manifold .163 output "A" (port #2) output "A" (port #2) _ output "B" (port #4) (port #4) \odot .147

supply (port #1)

-.875

Type: 4-way 2-position spool valve

Medium: air (lubricated or non-lubricated); moderate vacuum

Flow Rate: *(CV 0.14 9.3 scfm @ 100 psig/ 5 scfm @ 50 psig

Operating Pressure: 0 to 105 psig

Vacuum: 25 InHg

Mounting: There are three mounting holes

for 3-56 screws

Ports: Valve body tapped for 10-32 ports

(M5 metric optional)